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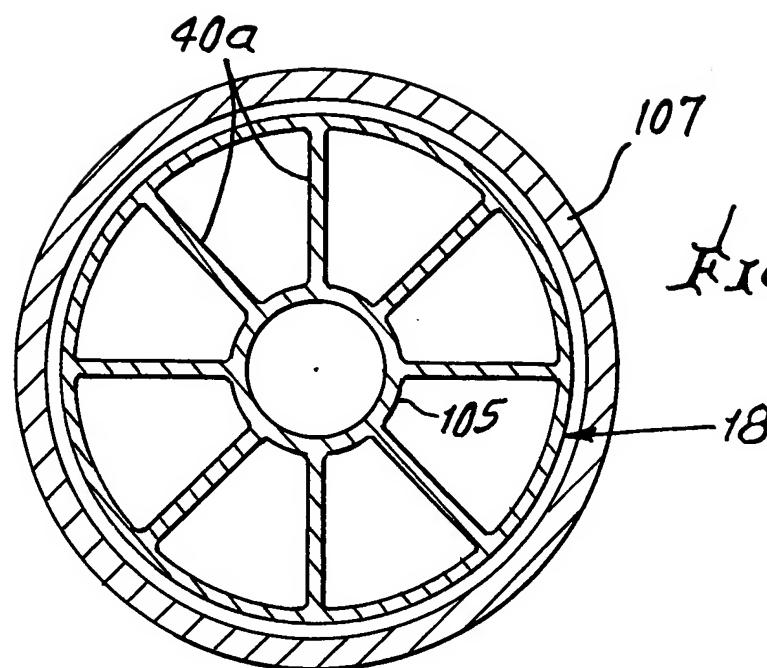


FIG. 1a.

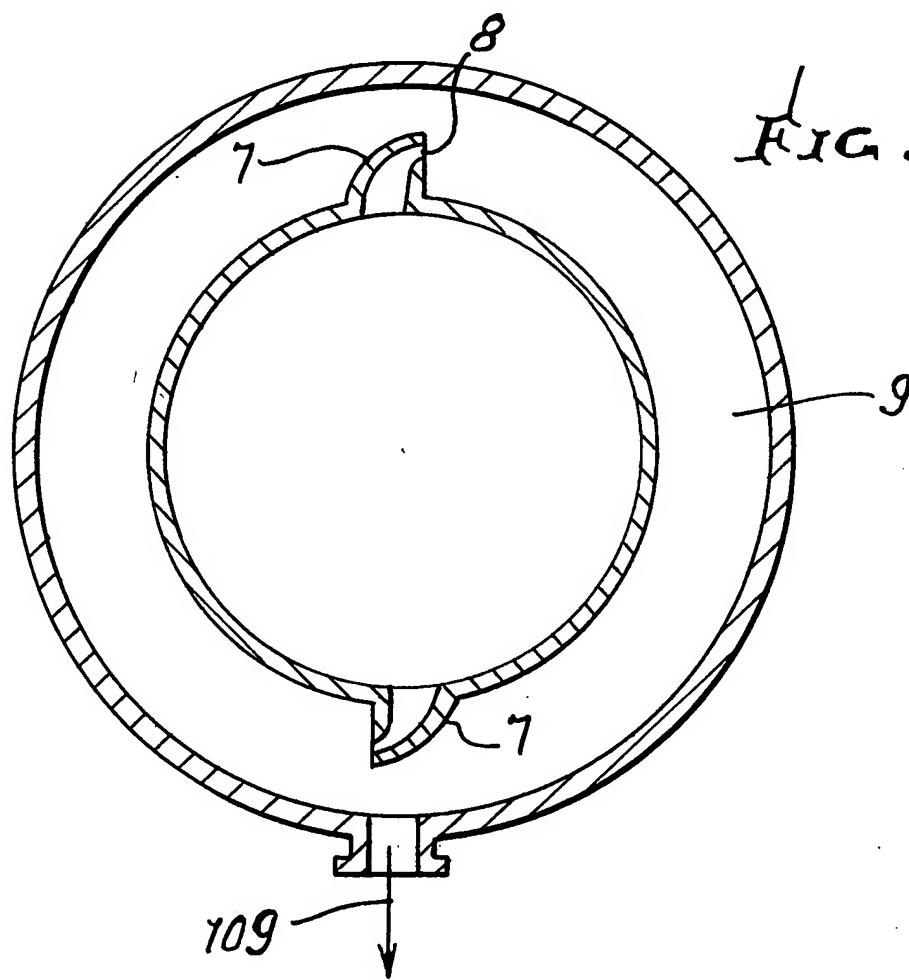
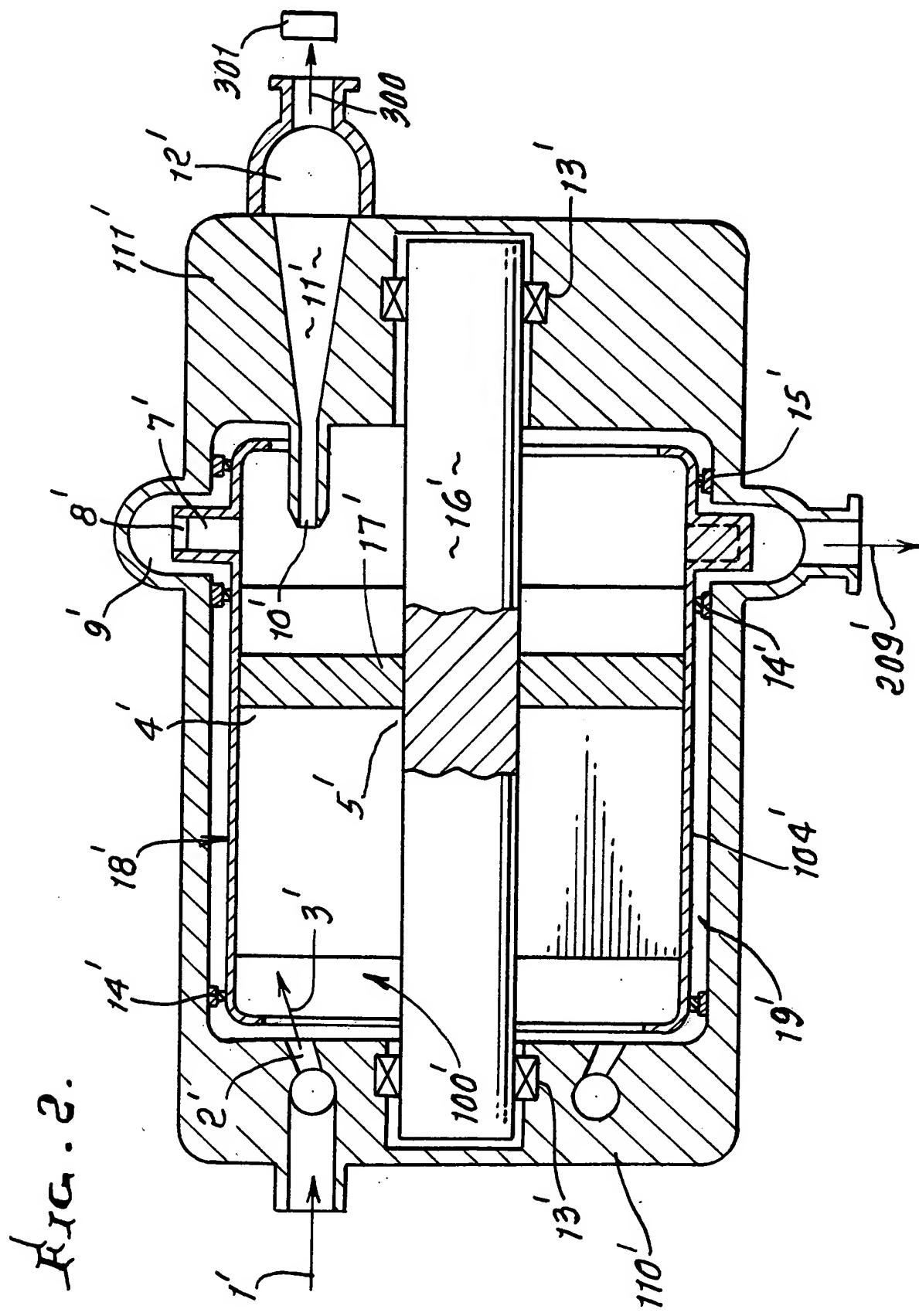


FIG. 1b.

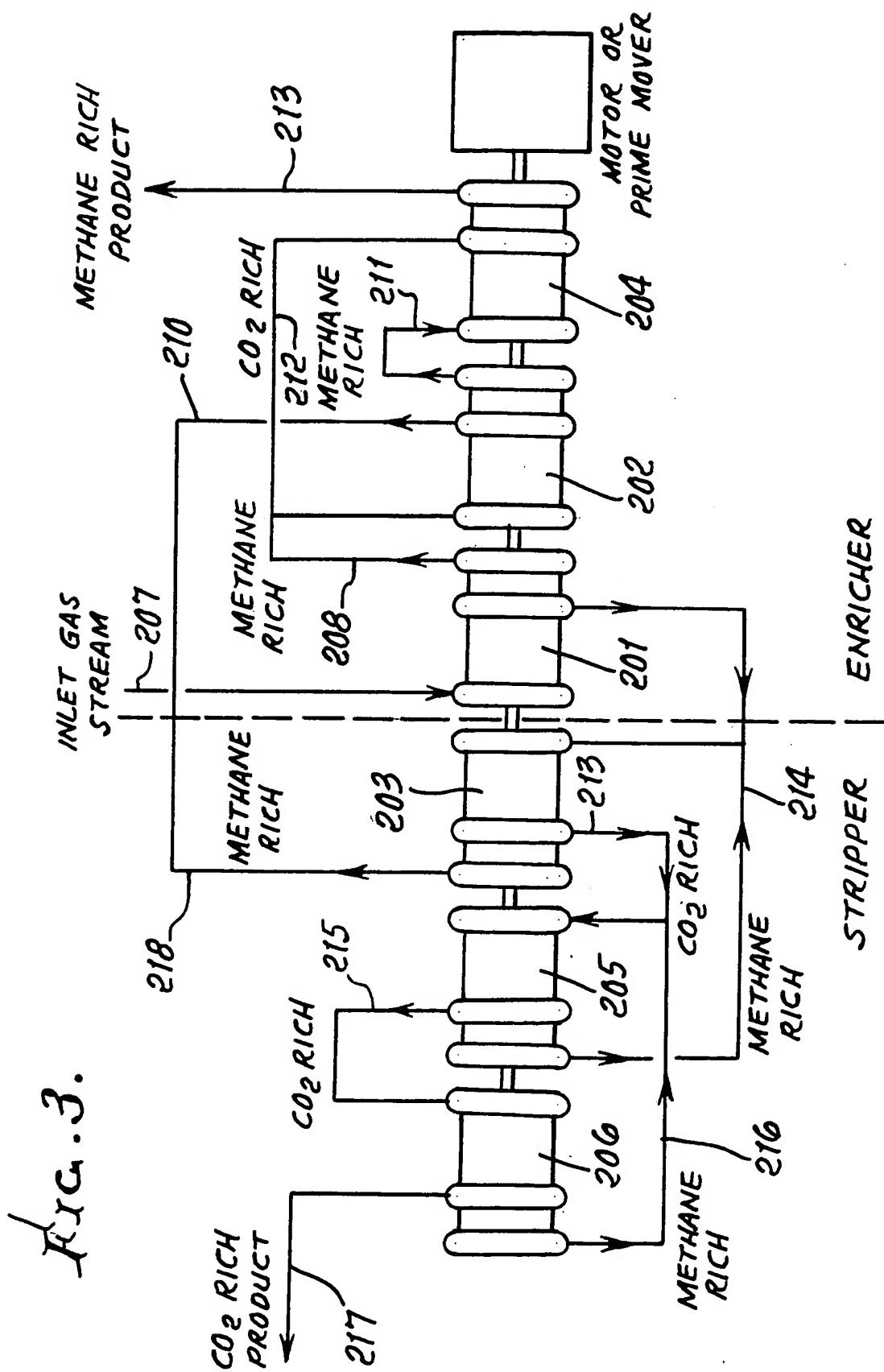


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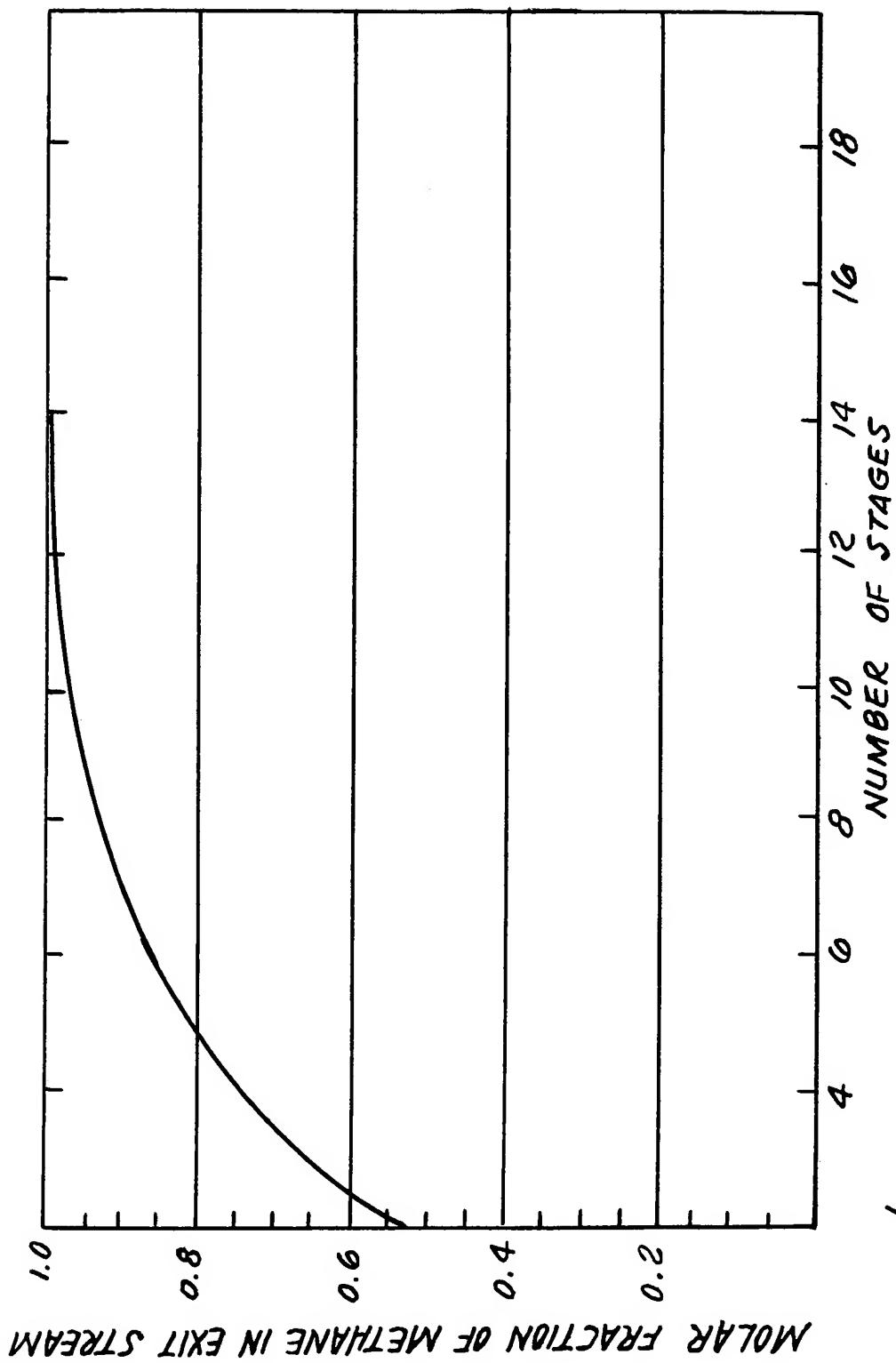


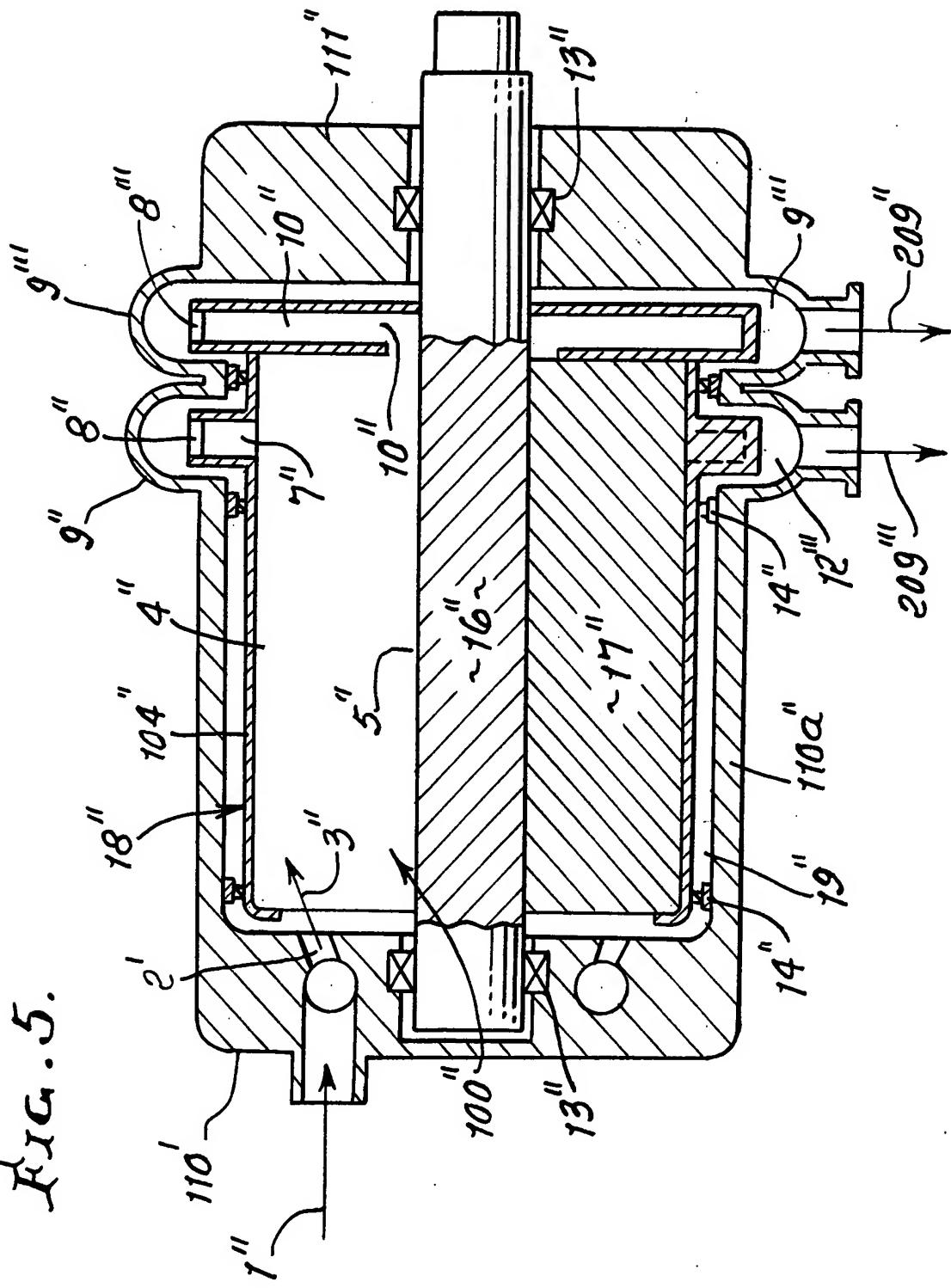
FIG. 4.
FINAL CONCENTRATION OF METHANE VS. NUMBER OF
CASCADE STAGES FOR AN INITIAL METHANE
CONCENTRATION OF 0.3

Fig. 4.



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Fig. 5.





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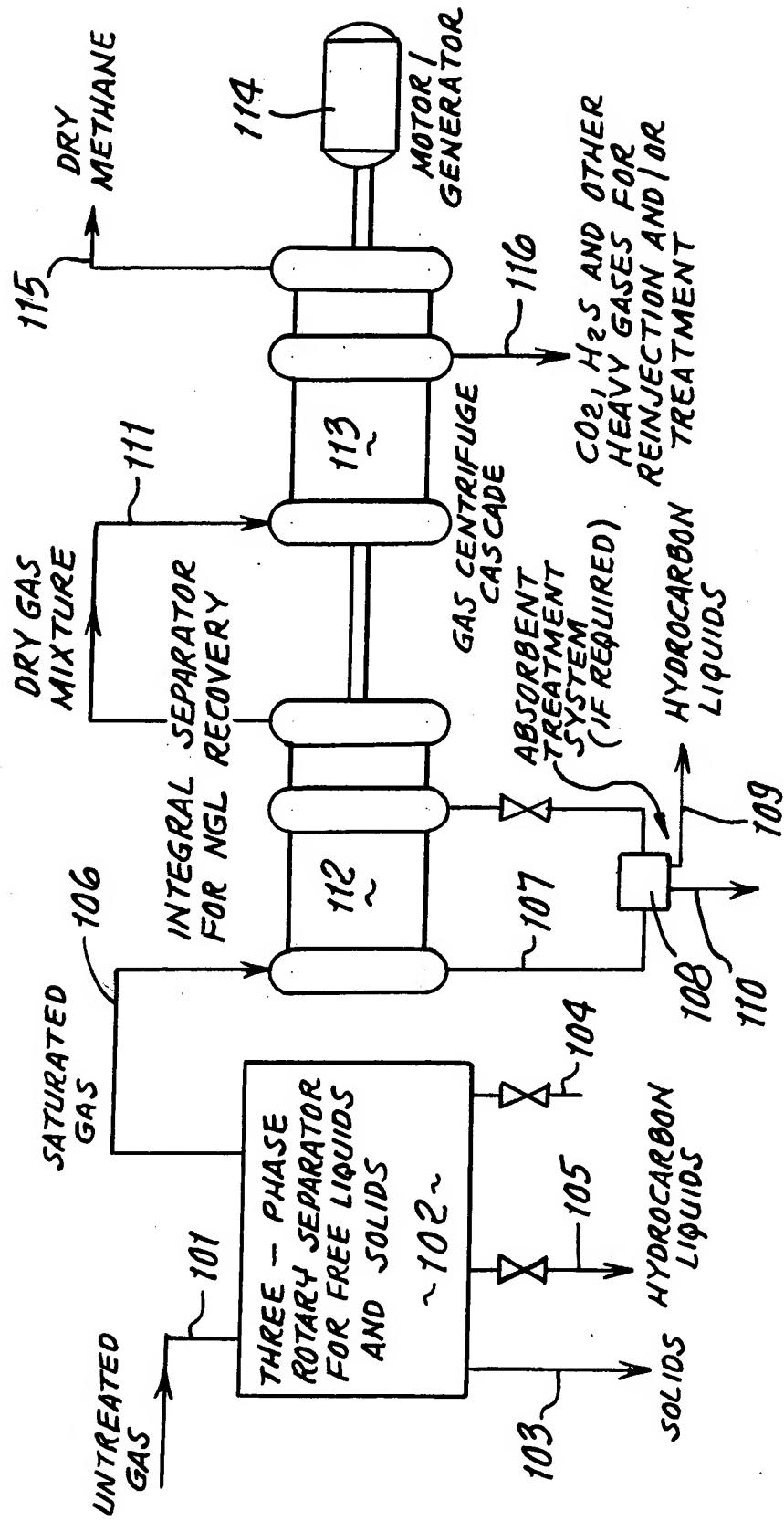


FIG. 6.
CENTRIFUGAL GAS PROCESSING SYSTEM